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ABSTRACT

We fabricated magnetic tunnel junctions (MTJs) with FeAlSi free layers and investigated the tunnel magnetoresistance (TMR) properties. We found that the temperature and bias voltage dependences of the TMR effect in FeAlSi-MTJs were almost the same as MTJs with Fe free layers despite the low Curie temperature of FeAlSi. In the inelastic electron tunneling spectroscopy measured at low temperatures, the relatively large cutoff energy of magnon excitation at the FeAlSi and MgO interface was confirmed. In addition, we studied for the first time the exchange stiffness constant of FeAlSi films by Brillouin light scattering. The determined value of the stiffness constant of FeAlSi was 14.3 (pJ/m), which was similar to that of Fe. Both the large magnon cutoff at the interface and the stiffness constant of FeAlSi are considered to be the reason for the good temperature and voltage dependences of FeAlSi-MTJs.

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Sendust alloy (Fe_{73.7}Al_{9.7}Si1_{6.6} atm %, henceforth "Sendust") is a famous soft magnetic material invented by Masumoto and Yamamoto in 1937.¹ In our previous studies,^{2,3} we demonstrated the excellent soft magnetic properties of nm-Sendust films comparable to that of bulk for the first time and discovered the mechanism of the soft magnetic properties of Sendust alloy, including bulk and film forms.² These studies suggested the possibility of applying Sendust films into a Magnetic Tunnel Junction (MTJ)-based magnetic sensor, where external magnetic fields are detected using the tunnel magnetoresistance (TMR) effect. The soft magnetic properties of MTJs are simultaneously required to attain a high sensitivity of MTJ-based sensor. Sendust with a good soft magnetic property can be a good

candidate for the free layer in MTJs because Sendust is expected to show a high TMR ratio. Sendust has the similar composition and crystal structure as Fe, which leads to a high TMR ratio by the effect of Δ_1 coherent tunneling.^{4–6} We hypothesized that Δ_1 coherent tunneling would happen in MTJs using Sendust electrodes and investigated the TMR properties of MTJs using Sendust free layers. In our previous work,⁷ we successfully observed a high TMR ratio of 121% at RT, which showed the big potential of Sendust films as the free layer material for a MTJ sensor.⁸ To study the electronic structure of Sendust, we have also investigated the tunnel anisotropic magnetoresistance (TAMR) effect at low temperatures. The TAMR ratio is defined as the ratio between the resistance of in-plane parallel state and the resistance of out-of-plane parallel state, which provided us the information about the interfacial resonance state (IRS) of the ferromagnetic layer.⁹ We observed a TAMR ratio of 1%¹⁰ comparable to Fe,⁹ which showed that Sendust had the IRS at the interface with MgO similar to Fe.

In this paper, we systematically studied the temperature and bias voltage (V_{Bias}) dependences of the TMR effect in MTJs with Sendust electrodes. Basically, the TMR ratio decreases with the increasing temperature and V_{Bias} increases, and the TMR reduction is mainly caused by magnetic fluctuations in ferromagnetic layers and the large resistance drop in the anti-parallel configuration due to the inelastic tunneling effect.⁶ The previous studies suggested that the TMR ratio reduction against temperature and bias voltage is related to magnon excitations in ferromagnetic layers.^{11–15} The Curie temperature (T_c) of bulk-Sendust is previously reported as 733 K,¹⁶ which is much smaller than that of Fe (1043 K).¹⁷ As a result, this relatively low T_c can cause the large temperature and bias voltage dependences in Sendust-MTJs. Since inelastic tunneling spectroscopy (IETS) is one of the powerful tools to investigate the magnon excitation in MTJs, the IETS measurement was carried out for MTJs with Sendust electrodes in this study. In addition, although the exchange stiffness constant (A) of ferromagnetic layers also affect the temperature and bias voltage dependences in MTJs,¹⁸ there were no studies on the A of Sendust films. In this study, we adopted the Brillouin Light Scattering (BLS) technique to directly investigate the A for Sendust. The investigations of A would also be useful for the studies of micromagnetic calculations and the spin dynamics for new spintronic materials of Sendust.

The stacking structure of the MTJ film, which was used for the temperature dependence of the TMR effect, was as follows:

MgO(001)-substrate/MgO(20)/Sendust(30)/MgO(2)/Co₄₀Fe₄₀B₂₀ $(3)/Ru(0.85)/Co_{75}Fe_{25}(5)/Ir_{22}Mn_{78}(10)/Ta(5)/Ru(10)$ (in nm). The Fe74.8Al11.1Si14.1 (atm. %) films were deposited and annealed with the annealing temperature (T_a) of 400 °C. After the depositions of full stacking layers, the sample was annealed with $T_a = 325 \degree \text{C}$ under a magnetic field of 1 T to fix the magnetization in the pinned layer, to improve the crystallinity of MgO barrier layer,¹⁹ and to crystallize the Co-Fe-B layer. The composition of Sendust films and T_a were the optimized values in our previous study,8 where good crystallinity and (001)-orientation were confirmed using x-ray diffraction (XRD) and Transmission Electron Microscopy (TEM). In addition to the measurement for temperature dependence, the V_{Bias} dependence of conductance and inelastic electron tunneling spectroscopy (IETS) was also conducted using a physical property measurement system (PPMS by Quantum Design). The stacking for BLS measurements was as follows: MgO (001)-substrate/MgO(20)/Sendust(10) $T_a = 400 \degree C/Ta(5)$. The composition of Sendust was Fe_{73.7}Al_{11.7}Si_{14.6} (atm. %), which was almost the same as that of MTJ sample. BLS was conducted following the previous work,²⁰ where a laser with a wavelength of $\lambda = 532$ nm was projected onto the surface at an angle θ from the surface normal, in a plane perpendicular to the external field H. The component of the magnon wave vector that is in-plane is oriented along the y axis, and its wave vector transfer is represented as $k = (4\pi/\lambda) \sin \theta$.²¹ The BLS results are affected by the Dzyaloshinskii-Moriva interaction (DMI),²²⁻²⁴ which is also the first investigation for Sendust films by this study. We conducted two types of BLS measurements: H = 0.2-0.6 T with $\theta = 0^{\circ}$ and $\theta = 0^{\circ} - 45^{\circ}$ with H = 0.2 T. We can determine A based on those two measurements and the following equation:

$$f_{DE} = \frac{\mu_0 \gamma}{2\pi} \sqrt{H \left[H + H_{k_{eff}} \right] + \left(\frac{M_s}{2} \right)^2 \left(1 - \exp\left(-2kt \right) \right)} \pm \frac{2\gamma}{2\pi M_s} Dk,\tag{1}$$

$$f_{PSSW} = \frac{\mu_0 \gamma}{2\pi} \sqrt{\left[H + \frac{2A}{\mu_0 M_s} \left(k^2 + \left(\frac{n\pi}{t}\right)^2\right)\right] \left[H + \frac{2A}{\mu_0 M_s} \left(k^2 + \left(\frac{n\pi}{t}\right)^2\right) + H_{k_{eff}}\right]},\tag{2}$$

where f_{DE} and f_{PSSW} are the frequencies of Damon–Eshbach (DE) mode and Perpendicular Standing Spin Wave (PSSW) mode, respectively, γ is the gyromagnetic ratio, H is the external field (in-plane), M_s is the saturation magnetization, $H_{k_{\text{eff}}}$ is the effective in-plane anisotropy field, and D is a DMI constant. The fitting parameters were $\gamma/2\pi$ (GHz/T), $\mu_0 H_{k_{\text{eff}}}$ (T), A (pJ/m), and t, where t was included to determine the thickness of Sendust exactly. The sample for BLS was also measured using a vibrating sample magnetometer (VSM) to determine M_s for the prepared sample.

Figure 1(a) shows the temperature dependence of magnetoresistance curves for an MTJ using the Sendust free layer. Figure 1(b) summarizes the temperature dependence of TMR ratio, and the inset shows the normalized TMR ratio (TMR ratio/TMR ratio @10 K). We confirmed that the TMR ratio increased monotonously from 104.8% at 300 K to 179.8% at 10 K, and the ratio of (TMR ratio at 300 K) to (TMR ratio at 10 K) is 0.58. In other previous studies of MTJs using Fe electrodes,²⁷ the TMR ratio also increased monotonously, from 170% at 300 K to 318% at 10 K. The (TMR ratio at 300 K)/(TMR ratio at 10 K) ratio for Fe-MTJs is 0.53, which is similar to Sendust-MTJs in our study. These results show that the temperature dependence of TMR ratio for Sendust-MTJs and Fe-MTJs is almost the same. Meanwhile, the (TMR ratio at 300 K)/(TMR ratio at 10 K) ratio for Heusler-MTJs in other previous studies is much lower than these values (0.31).²⁸ This large temperature dependence of TMR ratio is affected by the reduction in spin polarization at the interface of Heusler alloys.²⁸ These results proved the thermal stability of TMR ratio and spin polarization in Sendust-MTJs comparable to Fe-MTJs. Figure 1(c) shows the temperature dependence of resistance-area (RA) product for the parallel (RAP) and anti-parallel (RA_{AP}) configurations. We found that the temperature dependence of RAAP is much larger than that of RAP similar to previous studies.^{6,27,29,30} The increase in RA_{AP} with a decrease in





temperature is considered to be the suppression of spin-flip tunneling caused by magnon excitations at the interface between Sendust and MgO. 31

Figure 2(a) shows the V_{Bias} dependence of TMR ratio evaluated by dI/dV-V curves for the parallel and anti-parallel magnetic configurations in Sendust-MTJs shown in Fig. 1. The TMR ratio drop with a finite V_{Bias} is considered to be mainly affected by the magnon excitation.¹⁴ V_{half} , which is the V_{Bias} where the TMR ratio is half of that at $V_{\text{Bias}} = 0$ V, is about 300 mV. This value is almost the same as a previous study for Fe-MTJs.³² Both the temperature and bias-voltage dependences of the TMR effect for the Sendust- and Fe-MTJs are almost the same, which indicates that the Sendust/MgO interface appears to behave similar to the Fe/MgO interface. For investigating the magnon excitation at the Sendust/MgO interface in detail, we measured the IETS for the AP state at 1.6 K using PPMS [Fig. 2(b)]. We successfully measured the IETS with very low noise, which allowed us to observe various clear peaks. The peak around $V_{\text{Bias}} \sim 80 \text{ mV}$ is supposed to be caused by the phonon excitation in the MgO barrier, which is typically observed in some previous studies.^{33–35} The strong peak at $V_{\text{Bias}} \sim 30 \text{ mV}$ is considered to be originating from the magnon excitation.³⁴ This is supposed to be related to the temperature dependence of RA_{AP} in Fig. 1(c). In Fig. 2(b), this magnon contribution exists up to $V_{\text{Bias}} = 150-200 \text{ mV}$, which is comparable to Fe-MTJs (150–200 mV)^{9,36} and larger than Heusler-MTJs (<100 mV).³⁴ This voltage is called maximum magnon cutoff energy $E_{\rm m}$,³⁷ which is related to T_c as follows:

$$E_m = \frac{3k_B T_c}{S+1},\tag{3}$$

where S is the spin of a ferromagnet. T_c for Sendust is calculated to be about 1000 K from Eq. (3), which is similar to Fe (1043 K¹⁷). The evaluated large T_c of Sendust comparable to Fe corresponds to the small temperature dependence of TMR ratio and high V_{half} . However, the estimated T_c of 1000 K in Sendust-MTJs is obviously higher than a previous report of T_c for Sendust (733 K¹⁶). The first possible reason for high T_c of Sendust is that the composition and the atomic ordering of Sendust films in this work are different from a previous study.² The second possible reason is that the composition of Sendust at the interface with MgO barrier is Fe-rich because of diffusion of Si and Al atoms during the annealing process.

Next, we investigated the *A* by BLS and its relationship with the temperature dependence of TMR ratio. Figure 3 shows the magnetization curve of the Sendust sample prepared for BLS measurements. The measured coercivity is less than 1 Oe similar to our previous studies,^{2,8} which means that we successfully fabricated Sendust films with ideal soft magnetic properties. M_s is identified to be 0.0011 emu, so we can determine the $M_s t$ value of 0.0012 emu/cm² (the sputtered area was 0.92 cm²), which are used for fitting with Eqs. (1) and (2).

Figure 4 shows the results of BLS measurements for the prepared Sendust film, where we clearly observed the DE and PSSW mode peaks. We only find the PSSW mode (n = 1) because PSSW modes (n \ge 2) are too weak as their thickness is thin (10 nm). Both peaks of DE and PSSW modes increase with a higher *H* in Fig. 4(a), whereas almost only the DE mode peak increases with a higher θ (k) in Fig. 4(b), as theoretically predicted and shown in Eqs. (1) and (2). Figure 4(c) shows the *k* dependence of the difference between the





ion with

Stokes (S) peak (negative frequency) and the anti-Stokes (AS) peak (positive frequency) defined as follows:³⁸

$$\Delta f_{DE} = f_S - f_{AS} = \frac{2\gamma}{\pi M_s} Dk.$$
(4)

We tried the fitting of raw data using Eq. (4). The calculated *D* was $4.5 \pm 1.9 \, (\mu J/m^2)$, which suggests negligible DMI values because of small value with a relatively large error. This result corresponds to that we could not observe a linear behavior in Fig. 4(c). Therefore, we conclude that there is no DMI in Sendust films.

Since there is no difference between the Stokes peak and the anti-Stokes peak, we summarized only the Stokes peak's dependence on H and k in Figs. 5(a) and 5(b), respectively. We fitted both DE and PSSW mode peaks using Eqs. (1) and (2), respectively and determined the film thickness and various magnetic constants (Table I). We confirm the reasonable thickness of 9.95 nm comparable to that determined during film growth, which means that our fittings are successful. The estimated A for Sendust was 14.3 (pJ/m), which is the first time determination of A of Sendust film.

Finally, we summarize A, T_c , (TMR@300 K)/(TMR@10 K), and E_m for Sendust and Fe in Table II, where all these values should be correlated as mentioned in this paper. The results for Sendust and Fe are similar except for T_c , and this reason for discrepancy of T_c is already mentioned previously. Further investigation is needed to

clarify this point. Our study also revealed that TMR reduction with finite *T* and *V*_{Bias} in Sendust-MTJs is significantly lower than that in Heusler-MTJs. The reason of the large TMR reduction in Heusler-MTJs despite a large *A* (T_c) is considered to be due to the local *A* (T_c) reduction at the interface with MgO,^{31–33} and thus, we understand that there is minimal such effect in Sendust-MTJs.

In summary, we carried out the investigation on the temperature and bias-voltage dependences of the TMR effect in MTJs with Sendust electrodes. The temperature dependence of TMR ratio for MTJs using Sendust free layers behaved similar to the MTJs using Fe electrodes, where the (TMR ratio at 300 K)/(TMR ratio at 10 K) ratio for Sendust- and Fe-MTJs was 0.58 and 0.53, respectively. The V_{Bias} dependence of TMR ratio for Sendust-MTJs was also similar to that of Fe-MTJs, where both V_{half} values were about 300 mV. By measuring the IETS for Sendust-MTJs, we observed the peak that was considered to have originated from the magnon excitation of Sendust interface with MgO, and the observed $E_{\rm m}$ was comparable to that of MTJs with an Fe electrode. BLS measurements provided us the first information about A in Sendust films. The identified value was 14.3 (pJ/m), which was almost the same as the previous studies of Fe. These large Em and stiffness constant are consistent with the observed small temperature and bias-voltage dependences of the TMR effect in Sendust-MTJs. The lower temperature and bias-voltage dependences in MTJs with Sendust electrodes are highly beneficial for their application as TMR sensors with a large sensitivity.



FIG. 4. BLS results for (a) H dependence and (b) k dependence. (c) Evaluation for DMI in Sendust films.



<i>t</i> (nm)	$\frac{\gamma}{2\pi}$ (GHz/T)	$\mu_0 H_{k_eff}$ (T)	A (pJ/m)
9.95	23.4	1.3	14.3

TABLE II. Summary of A and temperature dependence of TMR ratio for Sendust, Fe, and Heusler alloy.

Ferromagnetic material	<i>T</i> _c (K)	A (pJ/m)	(TMR@300 K)/ (TMR@10 K)	<i>E</i> _m (meV)
Sendust	733 ¹⁶	14.3	0.58	150-200
Fe	1043 ¹⁷	18.5 ³⁹	0.53 ²⁷	150-200 ^{9,36}
Heusler alloy	985 ¹⁸	23.5 ¹⁸	0.31 ²⁸	<100 ³⁴

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AUTHOR DECLARATIONS

Conflict of Interest

The authors have no conflicts to disclose.

Author Contributions

Shoma Akamatsu: Conceptualization (equal); Data curation (equal); Formal analysis (equal); Funding acquisition (equal); Investigation (lead); Methodology (lead); Project administration (lead); Resources (lead); Software (lead); Validation (lead); Visualization (lead); Writing – original draft (lead). Byung Hun Lee: Data curation (equal); Formal analysis (equal). Yasen Hou: Data curation (equal). Masakiyo Tsunoda: Writing – review & editing (equal). Mikihiko Oogane: Conceptualization (equal); Funding acquisition (equal); Supervision (equal); Writing – review & editing (equal). Geoffrey S. D. Beach: Funding acquisition (equal); Supervision (equal); Writing – review & editing (equal). Gonceptualization (equal); Funding acquisition (equal); Supervision (equal); Writing – review & editing (equal). Jagadeesh S Moodera: Conceptualization (equal); Funding acquisition (equal); Supervision (equal); Writing – review & editing (equal).

DATA AVAILABILITY

The data that support the findings of this study are available from the corresponding author upon reasonable request.

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